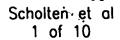
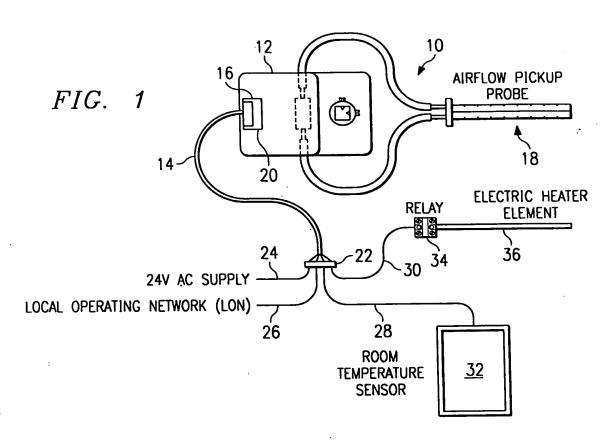
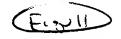
0.G. 1.14.1 37 CLAS: 12 ACS 17AFTSMAN 236 49,3



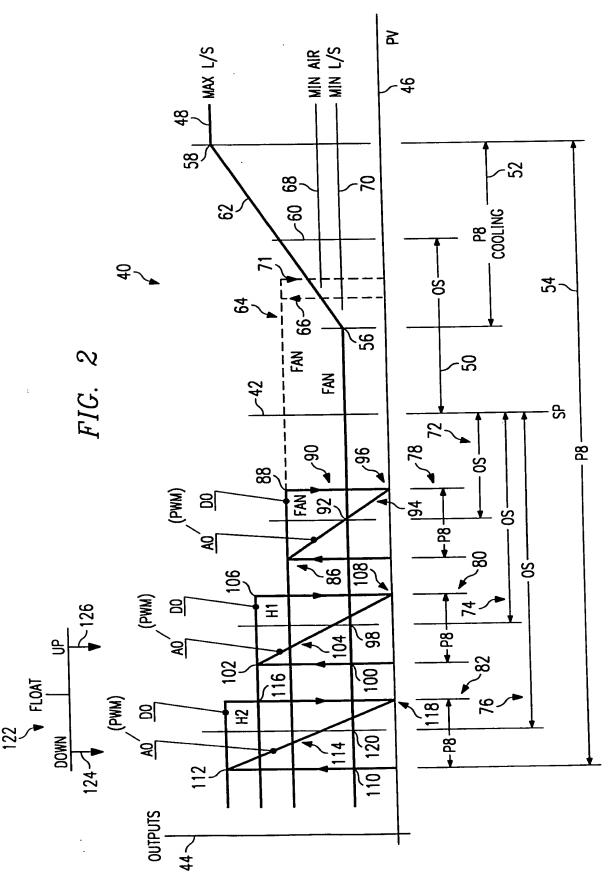
RE37245



- FLOW ERROR X +100 -100 +10 +40 -100 -40PB NS ZE PS PM NB NH PS PB PM PB PB -100NB PB PB PS PS PM PS PS PM PM PM -40 NH PM PS PS PS -10PS PS NS **FLOW** PS ZE NS NS PS ZE ZE ZE 0 ERROR NS NS NS +10 NS NS NS NS PS NM NM +40 NM NM PM NS NS NM NB NB +100 **PB** NS NM NB NB NB FIG. 6



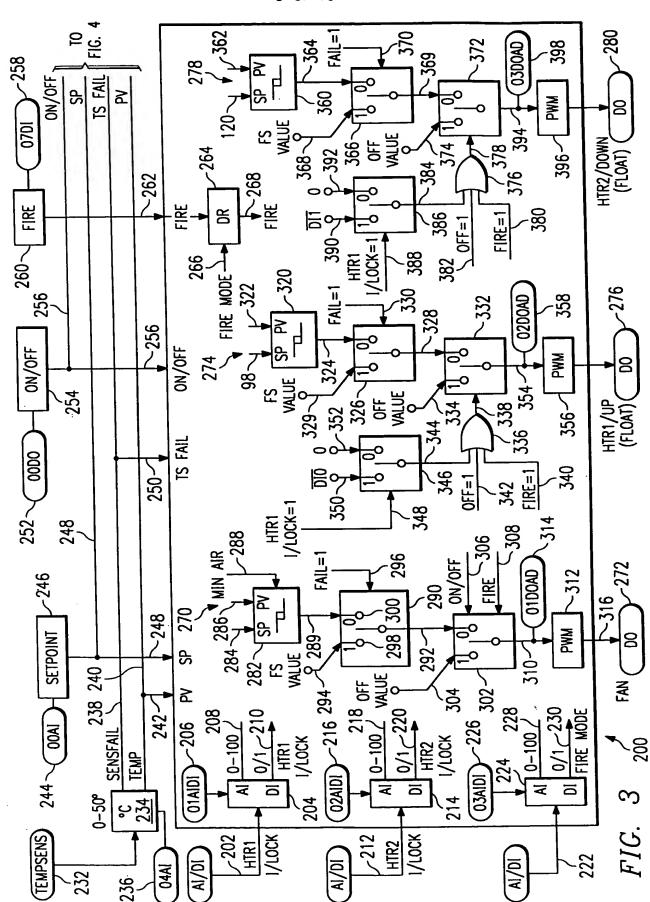
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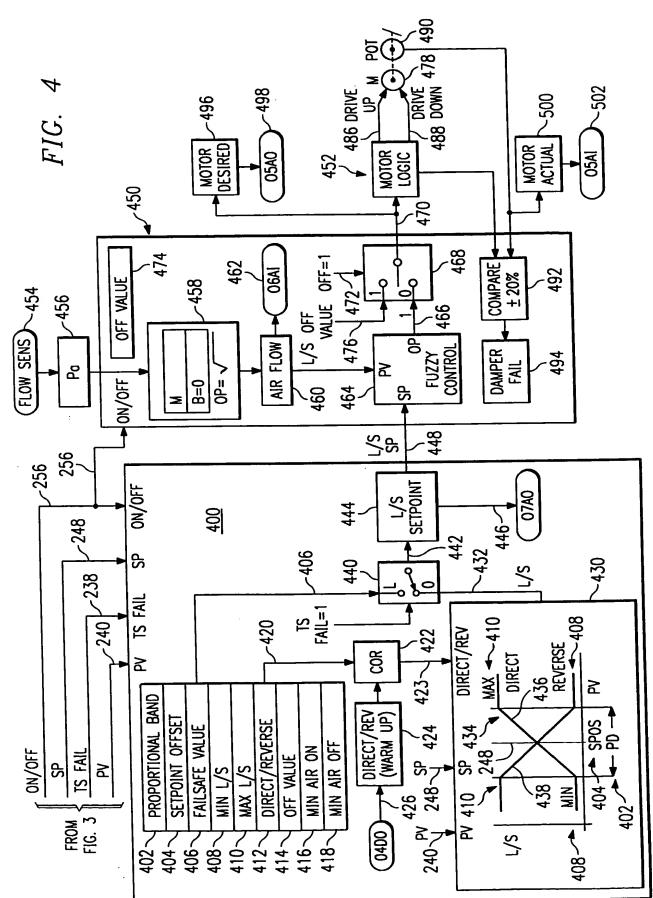
CESTECT OFIECE

ar CLAS. (1. 1ACS

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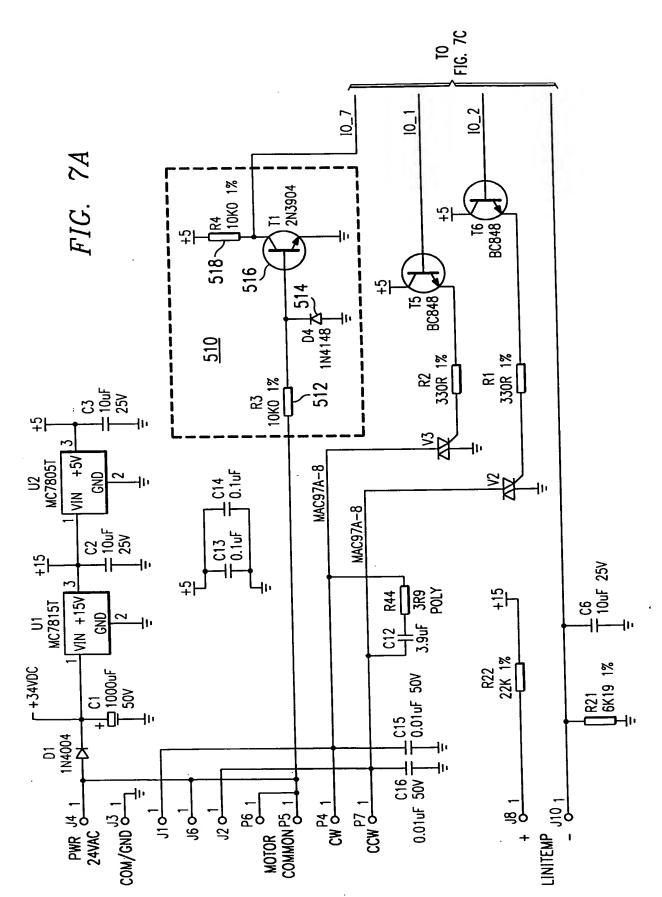
. BY CLAST FOR ASS

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	X	Y	Z		X	Y	Z
PB	-100	-100	50	NB	100	100	50
	-40	-100			40	100	
	-10	100			10	100	
	0	-100	•		0	100	
	10	-100			-10	100	
PM	-100	-40	25	NM	-40	100	25
	-40	-40			-10	40	
	-10	-40			0	40	
	0	-40			10	40	
	10	-40			40	40	
	40	-100			100	40	
PS	-100	-10	10	NS	40	0	10
	40	-10	. •		100	Ō	
	-10	-10			-100	10	
	Ō	-10			-40	10	
	10	-10			-10	10	
	40	-10			0	10	
	100	-10			10	10	
	-100	0			40	10	
	-40	0			100	10	
	40	-40			-100	40	
	100	-40			-40	40	
	100	-100			-100	100	
ZE	-10	0	7				
	0	0	7 7 7				
	10	0	7				

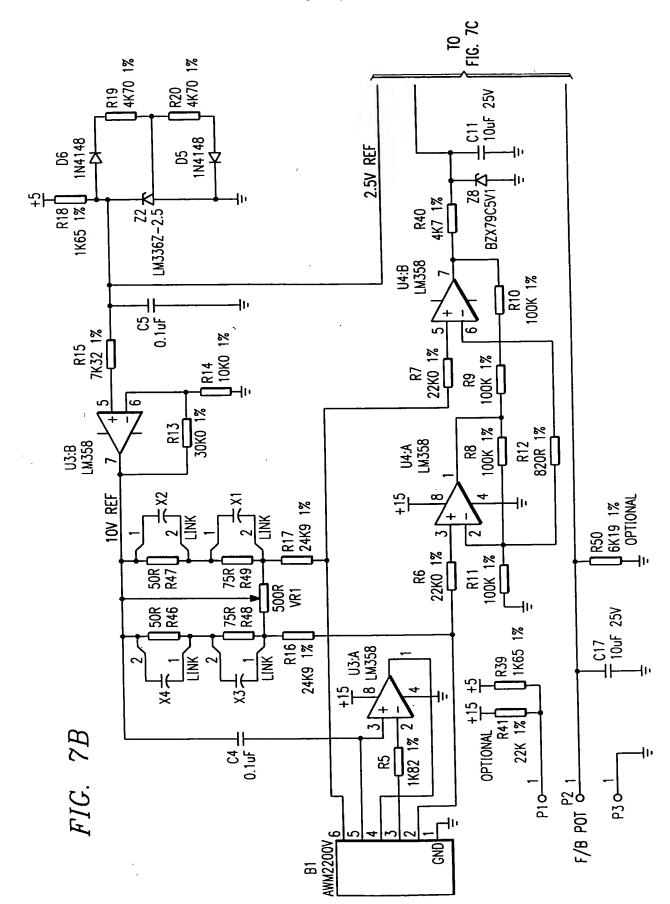
FIG. 5

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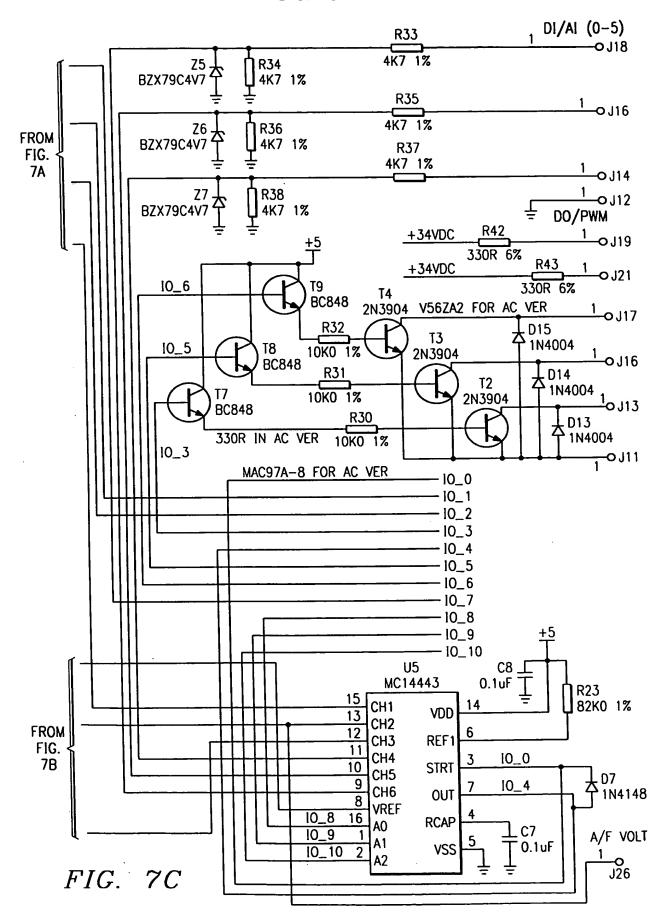
BY CLAS: ALS

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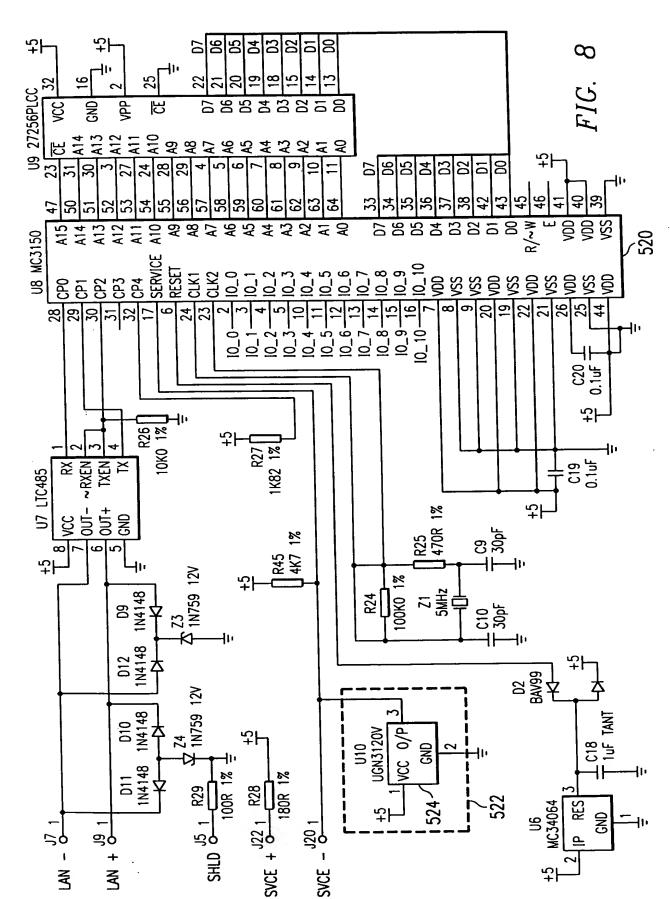
CLAC LAC

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O.G. FIF.

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O.G. 7 F...
SEF CLAS. F. ...ASS

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